

Enbridge Operations In Northern Michigan Line 5



Enbridge: A Vital Link to Energy Supply





 Enbridge Energy has been delivering energy reliably since 1949 on what was originally referred to as the Lakehead System.

About 15% of total
U.S. petroleum
imports arrives via
Enbridge's Lakehead
System.

 Enbridge meets more than 50% of crude oil needs of all Great Lakes refineries.

Liquids Pipelines in Michigan



Line 6B:

Griffith, IN to Marysville, MI

- 235 miles in MI
- 30-36-inch pipe
- Capacity 500,000 bpd
- Medium & heavy crude

Line 79:

Stockbridge to Romulus, MI

- 64 miles in MI
- 16-20-inch pipe
- Capacity 80,000 bpd
- Light & heavy crude

Line 17:

Stockbridge, MI to Toledo, OH

- 77 miles in MI
- 16-inch pipe
- Capacity 100,000 bpd
- Heavy crude

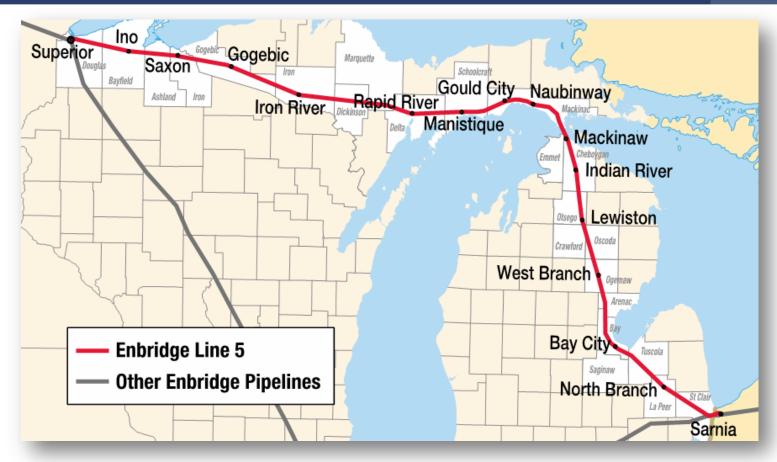


Line 5:

Superior, WI to Sarnia, ON, Canada

554 miles in MI





Line 5: Superior, WI to Sarnia, ON, Canada

- 645 miles (554 miles in MI)
- Capacity 540,000 bpd
- 30-inch pipe (2, 20-inch heavy-walled and seamless pipelines under Straits)
- Well functioning coating
- Light crude (also NGL & others)

Safety is the Cornerstone of our Business



- Number 1 priority is to operate safely and reliably
 - No incident is ever considered acceptable.
- Since 2012, invested
 \$4.4 billion in new technologies and training to further enhance pipelines and facilities.
- During the past 10 years, delivered nearly 13 billion barrels of crude oil and liquids.



Goal to build and maintain pipelines with ZERO releases.

Safely Transported

ENBRIDGE

- Engineering design
- Integrity management & pipeline operations
- Control Center Operations: computerized pressure monitoring and control
- Routine aerial patrols
- Internal pipeline inspections
- On-going emergency response training & live drills
- Straits-specific response plans







Safety in the Straits of Mackinac



- Design
- Inspections
- Automatic shut-off valves
- Remotely operated Isolation Valves
- New leak detection equipment
- Electric back-up generator
- Valve yard containment system



Integrity and Operational Reliability





 Comprehensive maintenance and integrity program, including visual inspections.



Continuous Safety Improvements



Improvements since 2010:

- Pipeline and Facility Integrity
- Leak Detection
- Pipeline and Control Center Operations



- **Public Awareness**
- Emergency Response
- Safety Culture





Internal Inspections



Sophisticated electronic vehicles move inside the pipe along with the oil to obtain detailed measurements of the pipe condition including:

- internal corrosion
- external corrosion
- dents, buckles, gouges





External Inspections



- Frequent Underwater Autonomous Vehicle and Remote Operated Vehicle inspections.
- Routine aerial and right-of-way patrols are conducted for buried pipelines.
- Visually patrolled at least 26 times a year.



Benefits to State Add Up to Millions



Supporting Michigan's Economy

\$21 million in state property, sales, use and income taxes.

Employ approximately **250 employees** & contractors in **24 locations** – average
annual salary: **\$82,000**









Emergency Responder Education



- **FREE** Pipeline Emergency online training
- Basics of gas and liquids pipeline operations
- Pipeline Emergency response tactics
- Providing responders with resources they need



www.mypipelinetraining.com

Community Investment



Grants approximately \$750-\$1,500 but may vary from year to year based on annual program budget.



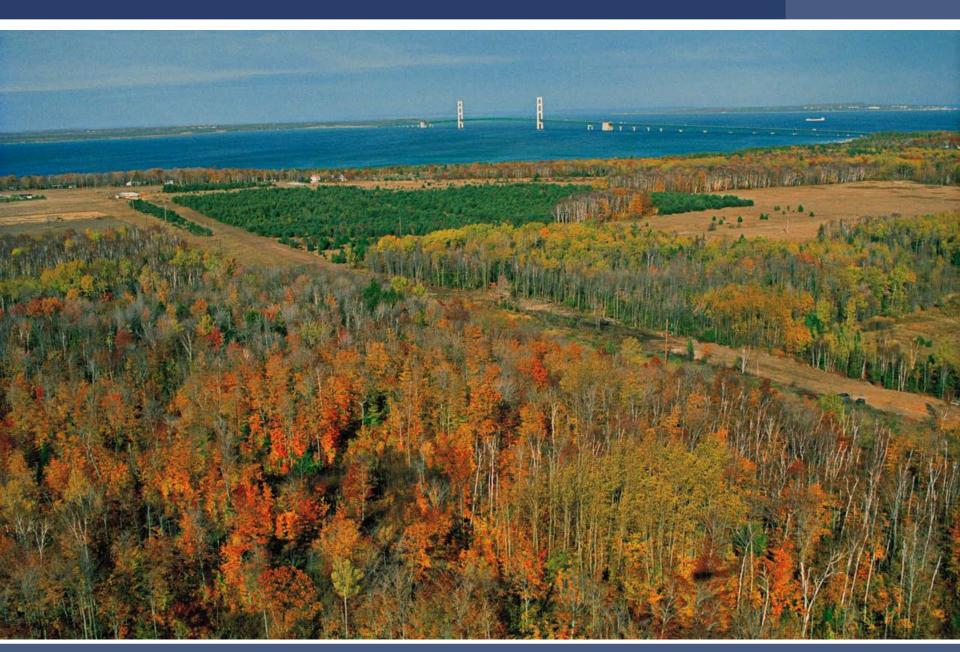
Contributed approximately \$70,000 in 2013 to Michigan applicants including:

- City of St. Ignace Police Department
- Mackinaw City Police Department
- Delta County Sheriff Department
- Mackinac Island Fire Department
- Cheboygan County Sheriffs Department
- Michigan State Police Department



Conclusion





Thank You

www.enbridge.com

